



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C3-19C

Job Sheet 175277



Part No: C3-19C

Job Qty: 1 ea

Part Name: C3 Cage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/2/18

Job Tracking No:

Due Date: 5/4/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C3-19C Rev 0 IPP Rev A 18.03.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/3/18	0.00	0.00	Start Up Large Fab-7		EL
100	Large Fab	1 pcs		5/3/18	0.00	10.00	Large Fab 8		LZ
110	QC	1 pcs		5/3/18	0.00	0.00	QC9		
120	QC	1 pcs		5/3/18	0.00	0.00	QC5		
130	Powdercoat	1 pcs		5/4/18	0.00	0.50	Powdercoat6		CP 18-06-06
140	QC	1 pcs		5/4/18	0.00	0.00	QC3		
150	Packaging	1 pcs		5/4/18	0.00	0.00	Packaging3-2		GA-Alain 18-06-06
160	QC21-SA	1 Ea		5/4/18	0.00	0.00	QC21		

Part Op 100 - 1-MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: _____ USE WELDING JIG C3-19C.

Descriptions: 2-Weld as per DWG. ***SEE NOTE 1, ALL HOLES MUST ALIGN***

130 - START TIME: 1:40 OVEN TEMPERATURE: 320 FINISH TIME: 2:10

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-A513-T-0.8750W0.120	A513 Seamless Alloy Steel Round Tubing 0.875"dia. x 0.120" Wall	11.5000 ft (11.5 ea)	90-Start up Operation	5059686
C3-18-1	Lifting Plate	2 Ea (2 ea)	100-Large Fab	506261
C3-18-5	Boss	2 Ea (2 ea)	100-Large Fab	5059402
C3-18-6	Bumper Bracket	1 Ea (1 ea)	100-Large Fab	5060699

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-A513-T-0.8750W0.120	12	60	0
100-Large Fab	C3-18-1	2	0	0
	C3-18-5	2	0	0
	C3-18-6	1	0	0



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Part Specifications

Specifications could not be found.

Container No: S076976



Part: C3-19C

Job No: 175277

Serial No/Batch: S076976

Revision: 5

Inspector:

Exp Date: 06/01/2018

Instructions:

Date: 06/01/18

Plex 4/2/18 10:24 AM Dart.lajeunesse.marie